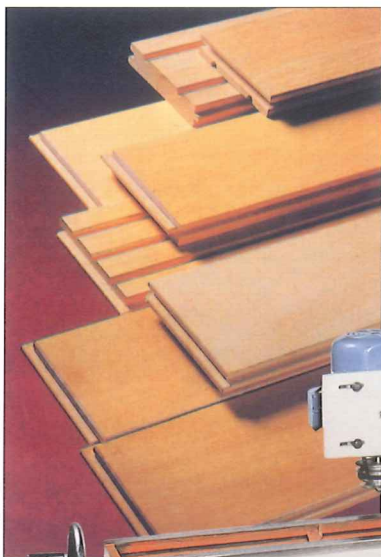


# DOUBLE END PARQUET CUT WITH MOLDING MACHINE

## 地板雙端切斷作榫機

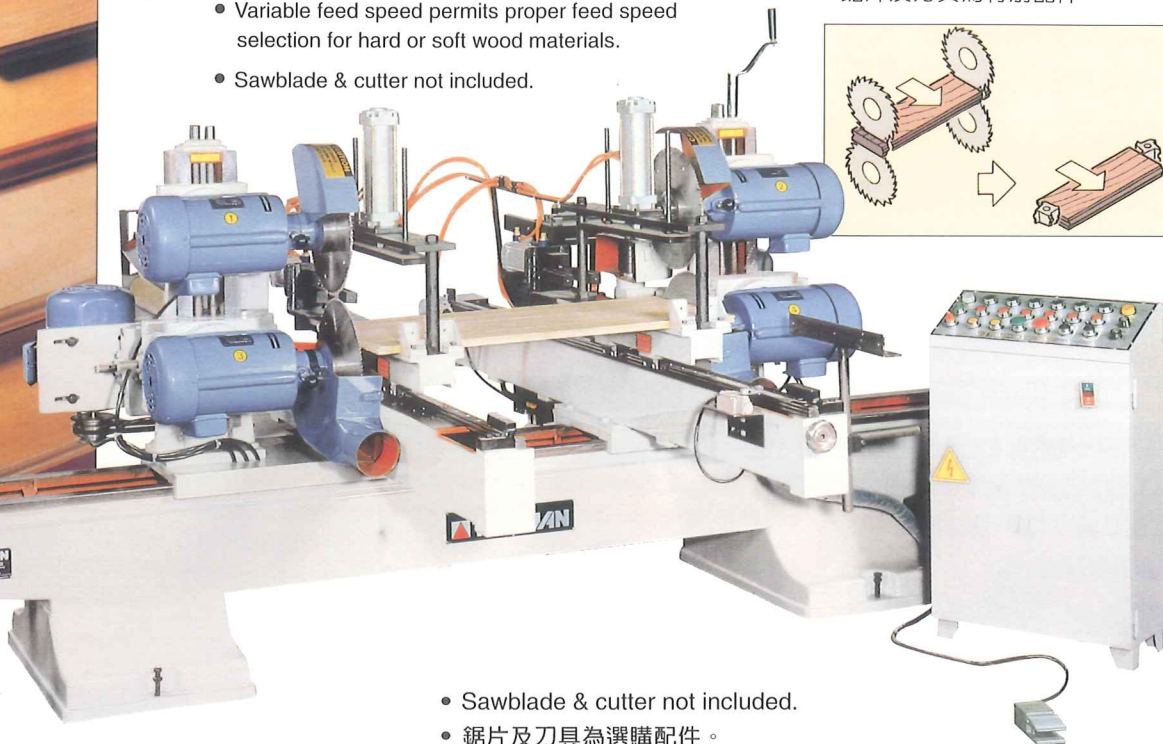
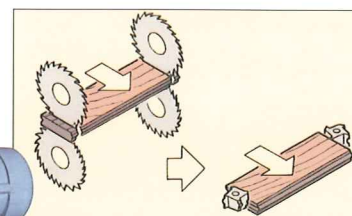
### TDS-6P

Max.length of cut 72"  
最大加工長度 72"



- This machine is constructed of top and bottom saw at both sides, followed with shaping spindle for cutting tenon and mortise at both ends of the stock. The top and bottom saw provides burr-free cutting.
- The entire cutting cycle cut-off, shaping tenon or mortise, product outfeed is automatically operated, except that operator need to do is simply placing the workpiece onto the carriage.
- The rubber outfeed rollers prevents any scratch on the surface of product. Gap between both rollers is adjustable to suit various thickness of workpiece.
- Variable feed speed permits proper feed speed selection for hard or soft wood materials.
- Sawblade & cutter not included.

- 本機結構為雙端上下圓鋸，附立軸機。切斷無毛邊，公母榫可一次加工完成。
- 操作自動化。本機採自動出料設計，操作者只需放入工件，切斷、作榫、出料連貫完成。
- 出料橡膠滾輪不傷成品表面，兩輪間隙可調，適應各種厚薄工件。
- 送料無段變速，適合軟硬木料加工。
- 鋸片及刀具為特別配件。



### TDS-6P

DOUBLE CARRIAGE 雙軌式

- Sawblade & cutter not included.
- 鋸片及刀具為選購配件。

## SPECIFICATIONS 規格

MODEL 型式	TDS-4P	TDS-6P	TDS-8P
<b>CAPACITY 加工能力</b>			
Max.length of cut 最大加工長度	48"	72"	96"
Min. length of cut 最短加工長度		12"	
Max. width of cut 最大加工寬度		24"	
Max. clamping thickness 最大夾鉗厚度		4-1/2"	
<b>SAW 鋸片</b>			
Sawblade dia. 鋸片直徑	8" / 10" / 12" (optinal 特別配件)		
Saw arbor 鋸軸直徑	Ø1"		
Sawblade speed 鋸片轉速	3400RPM		
Sawhead swivel 鋸片迴轉角度	360°		
<b>MOULDER (For model mounted moulder only.) 立軸</b>			
Moulder spindle dia. 立軸直徑	Ø1"		
Spindle Speed 立軸轉速 (三速)	3400/6000/9000RPM		
Spindle swivel 立軸迴轉角度	360°		
<b>TRAVERSE 行程</b>			
Saw longitudinal travel 鋸片上下行程		17"	
Carriage cross travel 夾料座行程		24"	
<b>MOTOR 馬達</b>			
Sawhead drive 鋸片驅動馬達	2	2HPx4 pcs	
Moulder spindle 立軸驅動馬達		3HPx2 pcs	
Product outfeed drive motor 出料驅動馬力		1/2 HP	
<b>SHIPPING 裝箱明細</b>			
Net weight / Gross weight 淨重 / 毛重	1000 / 1200 kgs	1300 / 1500 kgs	1500 / 1700 kgs
Machine dimensions (LxWxH) 機械尺寸 (長x寬x高)	83"x87"x52"	106"x87"x50"	128"x87"x50"
Pcaking dimensions (LxWxH) 裝箱尺寸 (長x寬x高)	87"x91"x61"	110"x91"x58"	132"x91"x58"



The railway is fitted with linear motion guide, ensuring high accuracy cutting and molding. 滑道裝置線性滑軌，鋸切、作榫精度高。



The finished product is automatically shifted away the machine by an air cylinder combined with rubber outfeed roller, that eliminates the troublesome product take-out by operator. 加工完畢之成品經由氣壓缸及橡膠出料滾輪直接推離機械。免除人為取料之麻煩。